

The Application of PLC in Transformer Automation in Substations

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Abstract: With the continuous development of the power system and the improvement of its intelligence level, the automation degree of substations has become increasingly important. Programmable Logic Controllers (PLCs), as efficient and reliable automation control devices, play an important role in the automation of transformers in substations. This paper explores in detail the specific applications, advantages, existing issues, and future development trends of PLCs in the automation of transformers in substations, aiming to provide valuable references for research and practice in related fields.

Keywords: PLC; substation; transformer; automation

Introduction

In the operation of the power system, substations serve as important nodes for electricity transmission and distribution, and their stability and safety are crucial for the reliable power supply of the entire grid. Transformers, as core equipment in substations, directly affect the safety and stability of substations and even the entire power grid. With the continuous advancement of technology, the automation level of substations has been significantly improved, and PLC technology plays a pivotal role in this process.

1. Overview of PLC Technology

PLC (Programmable Logic Controller) is a digital computing operation electronic system specifically designed for industrial applications. It utilizes programmable memory to store instructions for executing logical operations, sequential control, timing,

counting, arithmetic operations, etc. These instructions are then used to control various types of machinery or production processes through digital or analog inputs and outputs. PLC, known for its simplicity in programming, high reliability, and strong resistance to interference, has been widely applied in the field of industrial automation.

2. Specific Applications of PLC in Substation Transformer Automation

2.1 Data Acquisition and Processing

In the automation of substation transformers, the data acquisition and processing functions of PLC play a crucial role. PLC can collect various operating parameters of transformers in real-time and accurately, including but not limited to voltage, current, power factor, active power, reactive power, temperature, and oil level. The acquisition of these data is essential for status monitoring, fault diagnosis, and operational



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optimization of transformers. By processing and analyzing the collected data, PLC can generate various reports and trend curves, providing comprehensive information on transformer operation for substation operators. Additionally, PLC has robust data storage capabilities, allowing it to store historical data for subsequent analysis and processing. During data acquisition and processing, PLC can also achieve real-time data transmission and sharing. Through communication with supervisory computers or other intelligent devices, PLC can transmit real-time operating data of transformers to remote monitoring centers or management personnel's mobile phones, enabling remote monitoring and mobile office. This real-time transmission and sharing greatly enhance the automation level and operational efficiency of substations. Furthermore, the data acquisition and processing functions of PLC also support energy efficiency management of transformers. By analyzing the operating data of transformers, the reasons for their low energy efficiency can be identified, and corresponding measures can be taken for optimization. Such optimization not only improves the operational efficiency of transformers but also reduces energy consumption, contributing to energy conservation and emission reduction in substations^[1].

2.2 Automatic Control Function

PLC can precisely control various operations of transformers based on preset control logic and algorithms, including switching control, automatic adjustment of tap changers, and automatic control of cooling systems. Specifically, PLC can automatically determine whether it is necessary to connect or disconnect transformers based on the real-time load conditions of the power grid and the operating status of transformers to ensure the stable operation of the power grid. Moreover, PLC can automatically adjust the position of tap changers according to the voltage changes of transformers to maintain stable output voltage. Additionally, PLC can automatically control the operation of cooling systems based on the temperature and load conditions of transformers to ensure they operate within a safe temperature range. Through the automatic control function of PLC, substations can achieve unmanned operation, significantly reducing labor costs and operational risks. Furthermore, the automatic control function

of PLC enables remote monitoring and operation, allowing maintenance personnel to monitor and operate substations remotely in real-time, improving operational efficiency and convenience. Additionally, the automatic control function of PLC has high flexibility and scalability. Depending on the scale and operational requirements of different substations, PLC can customize different control logic and algorithms to meet various complex operating scenarios. Moreover, PLC can be linked with other intelligent devices to achieve collaborative operation and optimization among various devices within substations.^[2]The automatic control function of PLC in substation transformer automation is an essential means to achieve intelligent and unmanned operation. With precise control and flexible scalability, PLC provides robust support for efficient and stable operation of substations. With the continuous advancement of technology and the expansion of innovative applications, the automatic control function of PLC will play a more critical role in the automation field of substations.

2.3 Protection Function

As the core of the automation control system, PLC has powerful protection functions, providing solid protection for the safe and stable operation of transformers. PLC can comprehensively protect transformers from various abnormal conditions such as overcurrent, overvoltage, undervoltage, and overtemperature. When these faults occur, PLC can quickly and accurately detect them and respond within milliseconds by disconnecting the faulty power source, effectively protecting transformers from damage. This rapid and accurate protection action not only ensures the safety of transformers but also prevents the expansion of faults from causing greater impacts on the power grid. In addition to disconnecting the faulty power source, PLC can also promptly send fault information to management personnel. Through the human-machine interface or communication interface, management personnel can instantly understand detailed information such as the type, location, and time of faults of transformers, enabling them to make prompt decisions for fault recovery, thereby reducing the downtime for fault recovery. This real-time fault information feedback mechanism not only improves the operational efficiency of substations but also enhances the reliability of power supply in the power grid.

Moreover, the protection function of PLC has high flexibility and configurability. Depending on the types of transformers and operational requirements, PLC can customize different protection logics and action thresholds to achieve the optimal protection effect.

2.4 Communication and Networking Function

As a highly programmable and scalable controller, PLC supports multiple communication protocols and network connection methods, providing robust support for communication between devices within substations. PLC can communicate with supervisory computers to transmit real-time operating data, status information, and fault records of transformers for analysis and processing by management personnel. At the same time, supervisory computers can also send control commands to PLC to achieve remote control of transformers. This communication method not only improves the automation level of substations but also reduces the workload of maintenance personnel. Additionally, PLC can communicate with other PLC devices to achieve collaborative work among various control systems within substations. By constructing a PLC network, centralized monitoring and unified management of various devices within substations can be realized, improving the operational efficiency and reliability of substations. More importantly, the communication and networking function of PLC also facilitates remote fault diagnosis and maintenance of substations. Through communication with remote monitoring centers, maintenance personnel can instantly understand the operating status and equipment fault information of substations, enabling them to conduct remote fault diagnosis and processing in a timely manner. This remote fault diagnosis and maintenance method not only improves the efficiency of maintenance operations but also reduces maintenance costs.^[3]The communication and networking function of PLC in substation transformer automation are crucial for achieving interconnection between devices, information sharing, and remote control.

3. Advantages and Challenges of PLC in Substation Transformer Automation

3.1 Advantages Analysis

3.1.1 High Reliability

PLC adopts a modular design, where each module operates independently, ensuring that when one module fails, the other modules can continue to function

normally. This greatly reduces the impact of system failures on the overall production process. Additionally, PLC has excellent anti-interference capabilities, maintaining stable operation even in harsh industrial environments with strong electromagnetic interference and large temperature fluctuations. This high reliability not only guarantees the continuity and stability of the production process but also effectively reduces the maintenance costs and risks for enterprises.

3.1.2 Simple and Intuitive Programming

PLC is renowned for its simple and intuitive programming process, thanks to its use of easy-to-understand programming languages such as ladder diagrams and instruction tables. These programming languages not only make the programming process more intuitive but also lower the learning curve, allowing even non-professionals to quickly grasp PLC programming skills through simple training. This simple and intuitive programming approach greatly enhances the development efficiency of substation automation systems, reduces development difficulties, and enables automation systems to respond to various needs and changes in substations more quickly and accurately. Moreover, it reduces the cost of enterprises in terms of human resources and training, further enhancing their competitiveness^[4].

3.1.3 Strong Flexibility and Scalability

PLC occupies an important position in substation automation systems due to its outstanding flexibility and scalability. It supports various expansion modules and configuration options, allowing users to flexibly configure and expand according to the actual needs and scale of substations. Whether it is a small substation or a large complex system, PLC can provide appropriate solutions. This powerful flexibility and scalability not only ensure that PLC can adapt to various complex and changeable automation requirements but also reserve sufficient space for the future development of substations, making system upgrades and transformations more convenient and economical.

3.2 Challenges and Issues

3.2.1 Electromagnetic Interference

There is a significant amount of electromagnetic interference in the substation environment, which may affect the normal operation of PLC. Electromagnetic interference may result in signal errors, data loss, or

equipment failures.

3.2.2 Reliability and Stability Issues

Substations require highly reliable and stable operation, but PLC may be affected by environmental factors such as temperature, humidity, and vibration, thereby affecting its performance and stability.

3.2.3 Communication Protocol and Standardization Issues

In substation automation systems, it may be necessary to communicate with various different devices and systems. This may lead to communication protocol incompatibility or standardization issues, requiring additional conversion or adaptation work.

3.2.4 Security Issues

PLC may be vulnerable to network attacks or malicious software threats, which may pose a threat to the overall operational security of the substation. Effective security measures need to be taken to protect PLC and the entire automation system.

3.2.5 Maintenance and Upgrade Issues

Maintenance and upgrades of PLC systems may require specialized knowledge and skills, and may also require downtime or service interruptions. This may affect the normal operation of substations.

3.2.6 Cost Issues

High-quality PLC systems and related equipment may be costly, which may be a challenge for some budget-limited substations.

3.2.7 Integration and Compatibility Issues

Integrating PLC into existing substation systems may require solving compatibility issues. Additionally, with the development of technology and the updating of equipment, new PLC systems may be incompatible with old devices or systems.

4. Future Development Trends and Prospects

With the rapid advancement of technology and the global wave of intelligence, the application of PLC in the field of substation transformer automation has encountered unprecedented development opportunities. In the future, PLC technology will continue to integrate cutting-edge technologies such as artificial intelligence and machine learning, enabling it to possess more outstanding intelligent functions. The introduction of these technologies will bring revolutionary changes

to transformer control and management, realizing more precise and efficient operations. Furthermore, to meet the increasingly complex automation needs of substations, PLC will collaborate more closely with other intelligent devices to build a unified and efficient substation automation platform. This integrated development trend will ensure seamless connection and collaboration among various devices, bringing about more excellent overall performance for substations. Additionally, with the rapid development of the Internet and cloud computing technologies, remote monitoring and management of PLC have become a reality. In the future, through remote access and control, maintenance personnel will be able to achieve real-time monitoring, remote fault diagnosis, and repair of substations, greatly enhancing the operational efficiency and reliability of substations. This transformation will bring broader prospects for the development of the power industry.

Conclusion

PLC plays a crucial role in the automation of substations and transformers. Through an in-depth exploration and analysis of its specific applications, advantages, existing challenges, and future development trends, we can clearly see the enormous potential and broad prospects of PLC technology in enhancing the level of substation automation and ensuring the safe and stable operation of power grids. In the future, with the continuous advancement of technology and the expansion of innovative applications, PLC will play an even more significant role in the field of substation automation.

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